# **Picatinny Rail Installation**

#### **Installation Supplies Needed**

- Phillips screwdriver
- Drill, with 1/8th inch bit
- 5 Minute Epoxy

**NOTICE:** The instructions below are generic guidelines, installer may have to adjust washer/lock washer numbers and use additional hardware provided to fit their stock properly.



Rear Front

#### Step 1

Remove sling swivel stud from stock. Keep black plastic washer. See Fig. 1.





#### Step 2

Install black washer on new sling swivel stud followed by 1 lock washer from kit. See Fig. 2.

#### Step 3

Position pic base with flat non-radial hole over existing sling swivel hole. Insert the sling stud with washer and lock washer with tapered hole positioned toward front of rifle. Tighten until snug (will fully tighten at step 6). See Fig. 3 & 4.



## Step 4

Drill with 1/8th inch bit through front hole approximately 1/4th inch creating pilot

hole for the screw provided in the kit. See Fig. 4.

# **Step 5**Insert screw and tighten. See Fig. 5.



### Step 6

Remove front screw (not sling swivel stud) and apply five minute epoxy (not supplied). Reinsert and tighten down. Clean excess epoxy with Q-tip and alcohol. Wait five minutes for epoxy to set. Lastly, firmyl tighten rear sling swivel stud to complete the pic rail mount.

